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Pneumatic Cylinders


Series P1D-B Basic Line - Ø32 to Ø125 mm
According to ISO 15552

PDE2659TCUK




ENGINEERING YOUR SUCCESS.

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Important

Before attempting any external or internal work on the cylinder or any connected components, make sure the cylinder is vented and disconnect the air supply in order to ensure isolation of the air supply.



Note

All technical data in this catalogue are typical data only.
Air quality is essential for maximum cylinder service life (see ISO 8573).



WARNING

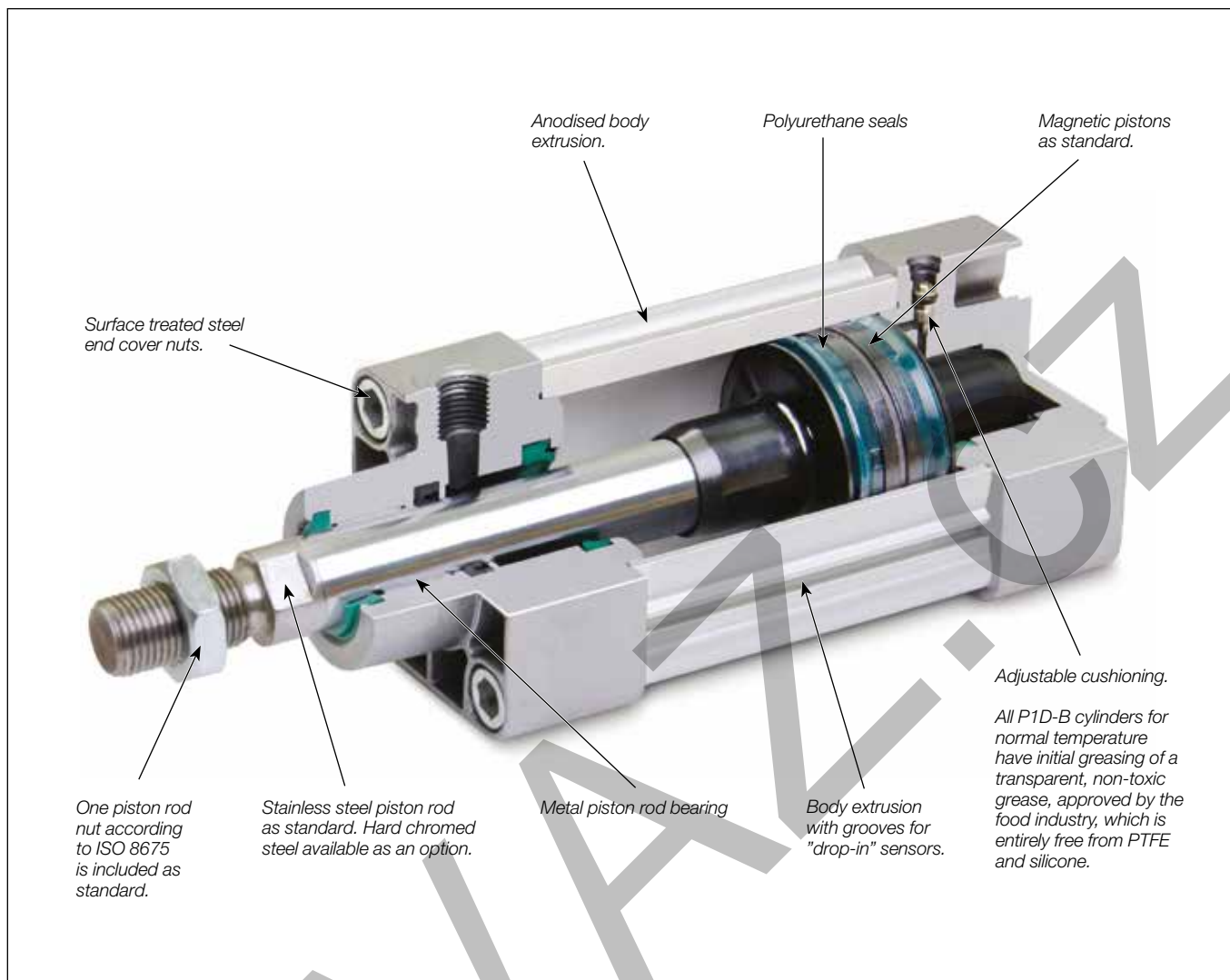
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P1D-B Pneumatic ISO Cylinders



Standard cylinders P1D-B, ISO 15552

Global product range

The P1D-B Series meets the specifications in the ISO 15552 standard. This means full interchangeability to any ISO 15552 cylinder anywhere around the globe. P1D-B will be available throughout the extensive worldwide Parker Hannifin organization – for the benefit to you and your customers.

Features

- ISO 15552 conformity.
- Bore sizes 32-125 mm.
- Corrosion resistant design with barrel in anodized aluminium and stainless steel piston rod.
- Polyurethane seal technology.
- Adjustable air cushioning.
- Range of mountings available.
- Drop in global P8S-G sensors.
- Metal piston rod bearing.

P1D-B Pneumatic ISO Cylinders

Cylinder forces, double acting variants

Cyl. bore/ pist. rod mm	Stroke	Piston cm ²	Max theoretical force in N (bar)									
			1,0	2,0	3,0	4,0	5,0	6,0	7,0	8,0	9,0	10,0
32/12	+	8,0	80	161	241	322	402	483	563	643	724	804
	-	6,9	69	138	207	276	346	415	484	553	622	691
40/16	+	12,6	126	251	377	503	628	754	880	1005	1131	1257
	-	10,6	106	212	318	424	530	636	742	848	954	1060
50/20	+	19,6	196	393	589	785	982	1178	1374	1571	1767	1963
	-	16,5	165	330	495	660	825	990	1155	1319	1484	1649
63/20	+	31,2	312	623	935	1247	1559	1870	2182	2494	2806	3117
	-	28,0	280	561	841	1121	1402	1682	1962	2242	2523	2803
80/25	+	50,3	503	1005	1508	2011	2513	3016	3519	4021	4524	5027
	-	45,4	454	907	1361	1814	2268	2721	3175	3629	4082	4536
100/25	+	78,5	785	1571	2356	3142	3927	4712	5498	6283	7069	7854
	-	73,6	736	1473	2209	2945	3682	4418	5154	5890	6627	7363
125/32	+	122,7	1227	2454	3682	4909	6136	7363	8590	9817	11045	12272
	-	114,7	1147	2294	3440	4587	5734	6881	8027	9174	10321	11468

+ = Outward stroke
- = Return stroke

Note!

Select a theoretical force 50-100% larger than the force required

Main data: P1D-B

Cylinder designation	Cylinder bore		Piston rod dia.		Piston rod thread	Cushioning length	Connection sump- tion ²⁾	Connection thread
	mm	cm ²	mm	cm ²				
P1D-B032••XXXX ¹⁾	32	8,0	12	1,1	M10x1,25	17	0,105	G1/8
P1D-B040••XXXX ¹⁾	40	12,6	16	2,0	M12x1,25	19	0,162	G1/4
P1D-B050••XXXX ¹⁾	50	19,6	20	3,1	M16x1,5	20	0,253	G1/4
P1D-B063••XXXX ¹⁾	63	31,2	20	3,1	M16x1,5	23	0,414	G3/8
P1D-B080••XXXX ¹⁾	80	50,3	25	4,9	M20x1,5	23	0,669	G3/8
P1D-B100••XXXX ¹⁾	100	78,5	25	4,9	M20x1,5	27	1,043	G1/2
P1D-B125••XXXX ¹⁾	125	122,7	32	8,0	M27x2	30	1,662	G1/2

Total mass including moving parts

Cylinder designation	Total mass (kg)	
	at 0 mm stroke	Supplement per 10 mm stroke
P1D-B032••XXXX ¹⁾	0,55	0,023
P1D-B040••XXXX ¹⁾	0,80	0,033
P1D-B050••XXXX ¹⁾	1,20	0,048
P1D-B063••XXXX ¹⁾	1,73	0,051
P1D-B080••XXXX ¹⁾	2,45	0,075
P1D-B100••XXXX ¹⁾	4,00	0,084
P1D-B125••XXXX ¹⁾	6,87	0,138

Mass moving parts only (for cushioning calculation)

Cylinder designation	Mass moving parts (kg)	
	at 0 mm stroke	Supplement per 10 mm stroke
P1D-B032••XXXX ¹⁾	0,13	0,009
P1D-B040••XXXX ¹⁾	0,24	0,016
P1D-B050••XXXX ¹⁾	0,42	0,025
P1D-B063••XXXX ¹⁾	0,50	0,025
P1D-B080••XXXX ¹⁾	0,90	0,039
P1D-B100••XXXX ¹⁾	1,10	0,039
P1D-B125••XXXX ¹⁾	2,34	0,063

1) XXXX = stroke

2) Free air consumption per 10 mm stroke for a double stroke at 6 bar

P1D-B Pneumatic ISO Cylinders

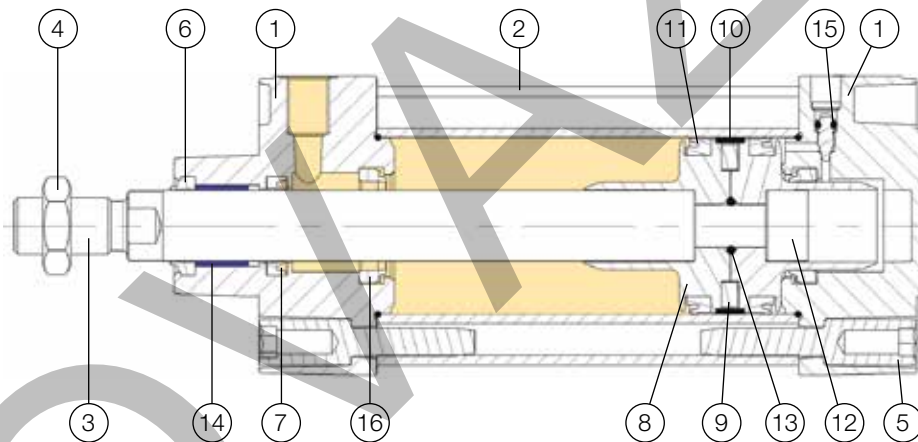
General technical data

Product type	Standard cylinder according to ISO 15552
Bore size	32 - 125 mm
Stroke length	5-2800 mm
Versions	P1D-B...MS Double acting
Cushioning	Adjustable air cushioning
Position sensing	Proximity sensor
Installation	P1D cylinder and piston rod mountings
Mounting position	Any

Operating and environmental data

Operating medium	For best possible service life and trouble-free operation dry, filtered compressed air to ISO 8573-1:2010 quality class 3.4.3 should be used. This specifies a dew point of +3°C for indoor operation (a lower dew point should be selected for outdoor operation) and is in line with the air quality from most standard compressors with a standard filter.
Operating pressure	0,5 bar to 10 bar
Ambient temperature	
Standard version	-20°C to +80°C
Pre-lubricated	Further lubrication is normally not necessary. If additional lubrication is introduced it must be continued.
Corrosion resistance	Resistance to corrosion and chemicals.

Material specification



Pos	Part	Specification
1	End covers	Aluminium
2	Cylinder barrel	Anodised aluminium
3	Piston rod	Standard Austenitic Stainless steel X8CRN18-9 (AISI303) Option Hard-chromium plated austenitic steel NF EN 10083-1 C45E
4	Piston rod nut	Zinc plated steel
5	End cover screws	Zinc plated steel
6	Scraper ring	Polyurethane
7	Piston rod seal	Polyurethane
8	Piston	POM high tech polymer
9	Magnet	Plastic coated magnetic material
10	Piston bearing	POM high tech polymer
11	Piston seals	Polyurethane
12	Piston bolt	Zinc plated steel
13	O-rings	Nitrile rubber
14	Piston rod bearing	Multilayer PTFE/steel
15	Cushioning screws	Stainless steel, DIN X 10 CrNiS 18 n9
16	Cushioning seals	Polyurethane
	Note on materials	RoHS compliant

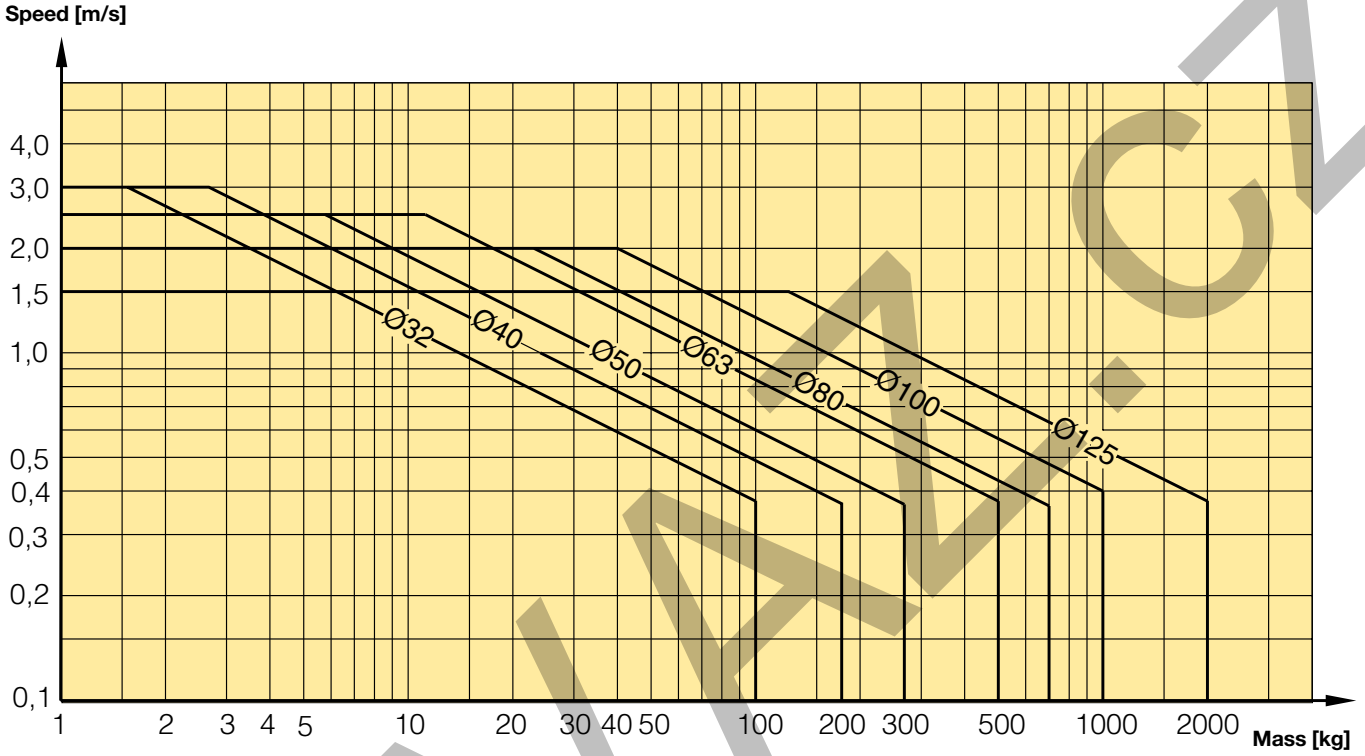
P1D-B Pneumatic ISO Cylinders

Cushioning characteristics

The diagram below is used for dimensioning of cylinders related to the cushioning capacity. The maximum cushioning capacity shown in the diagram assumes the following:

- Low load, i.e. low pressure drop across the piston
- Equilibrium speed
- Correctly adjusted cushioning screw
- 6 bar at cylinder port

The load is the sum of internal and external friction, plus any gravitational forces. At high relative load (pressure drop exceeding 1 bar), we recommend that for any given speed, the mass should be reduced by a factor of 2.5, or for a given mass, the speed should be reduced by a factor of 1.5. This is in relation to the maximum performance given in the diagram



Guide for selecting suitable tubing

The selection of the correct size of tubing is often based on experience, with no great thought to optimizing energy efficiency and cylinder velocity. This is usually acceptable, but making a rough calculation can result in worthwhile economic gains.

The following is the basic principle:

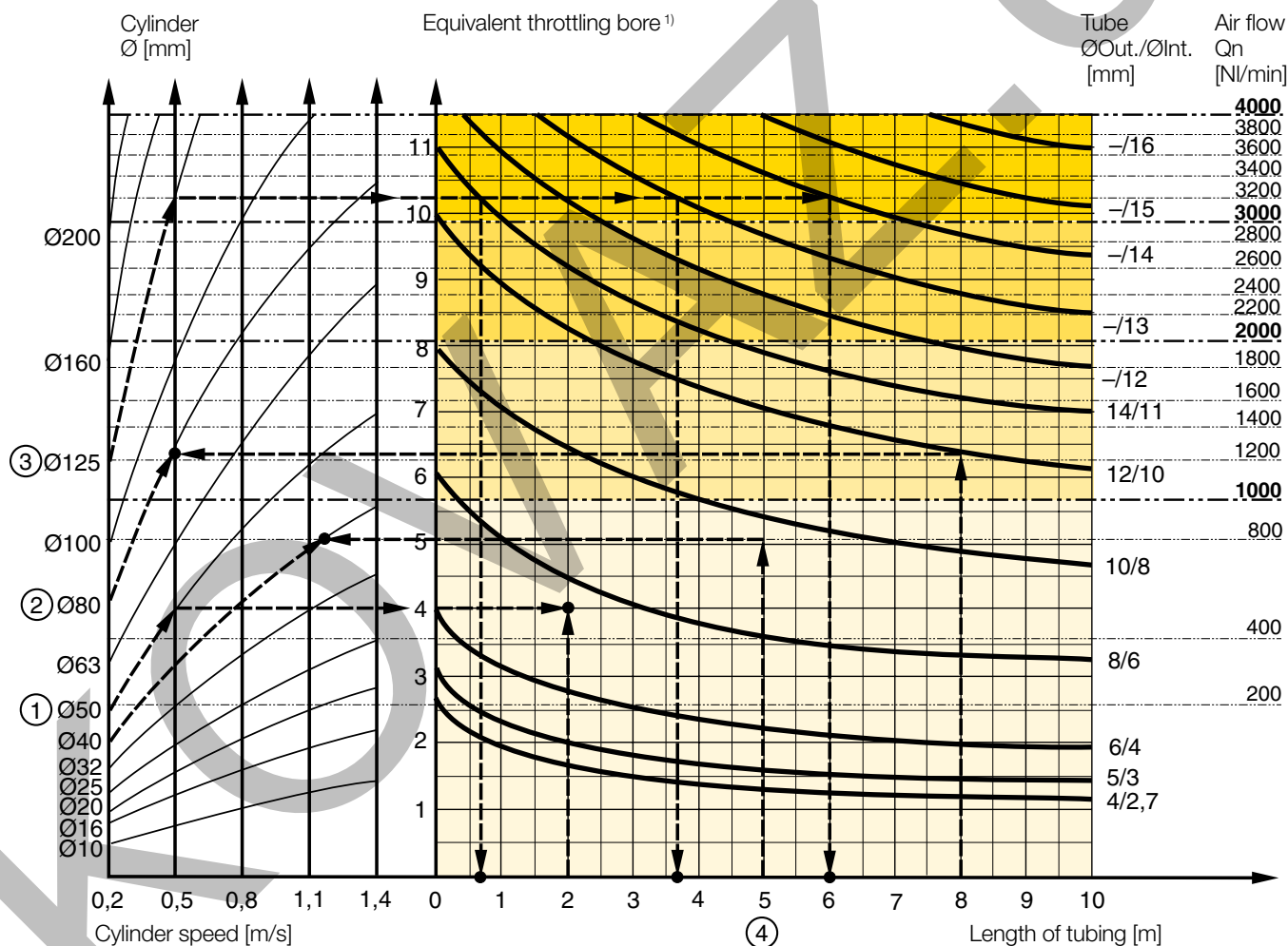
1. The primary line to the working valve could be over sized (this does not cause any extra air consumption and consequently does not create any extra costs in operation).
2. The tubes between the valve and the cylinder should, however, be optimized according to the principle that an insufficient bore throttles the flow and thus limits the cylinder speed, while an oversized pipe creates a dead volume which increases the air consumption and filling time.

The chart below is intended to help when selecting the correct size of tube to use between the valve and the cylinder.

The following prerequisites apply:

The cylinder load should be about 50% of the theoretical force (= normal load). A lower load gives a higher velocity and vice versa. The tube size is selected as a function of the cylinder bore, the desired cylinder velocity and the tube length between the valve and the cylinder.

If you want to use the capacity of the valve to its maximum, and obtain maximum speed, the tubing should be chosen so that they at least correspond with the equivalent restriction diameter (see description below), so that the tubing does not restrict the total flow. This means that a short tubing must have at least the equivalent restriction diameter. If the tubing is longer, choose it from the table below. Straight fittings should be chosen for highest flow rates. (Elbow and banjo fittings cause restriction.)



- 1) The "equivalent throttling bore" is a long throttle (for example a tube) or a series of throttles (for example, through a valve) converted to a short throttle which gives a corresponding flow rate. This should not be confused with the "orifice" which is sometimes specified for valves. The value for the orifice does not normally take account of the fact that the valve contains a number of throttles.
- 2) Qn is a measure of the valve flow capacity, with flow measured in litre per minute (l/min) at 6 bar(e) supply pressure and 1 bar pressure drop across the valve.

P1D-B Pneumatic ISO Cylinders

Example ① : Which tube diameter should be used?

A 50 mm bore cylinder is to be operated at 0.5 m/s. The tube length between the valve and cylinder is 2 m. In the diagram we follow the line from 50 mm bore to 0.5 m/s and get an “equivalent throttling bore” of approximately 4 mm. We continue out to the right in the chart and intersect the line for a 2 m tube between the curves for 4 mm (6/4 tube) and 6 mm(8/6 tube). This means that a 6/4 tube throttles the velocity somewhat, while an 8/6 tube is a little too large. We select the 8/6 tube to obtain full cylinder velocity.

Example ② : What cylinder velocity will be obtained?

A 80 mm bore cylinder will be used, connected by 8 m 12/10 tube to a valve with Qn 1200 NI/min. What cylinder velocity will we get? We refer to the diagram and follow the line from 8 mm tube length up to the curve for 12/10 tube. From there, we go horizontally to the curve for the Ø80 cylinder. We find that the velocity will be about 0.5 m/s.

Example ③ : What is the minimum inner diameter and maximum length of tube?

For an application a 125 mm bore cylinder will be used. Maximum velocity of piston rod is 0.5 m/s. The cylinder will be controlled by a valve with Qn 3200 NI/min. What diameter of tube can be used and what is maximum length of tube.

We refer to the diagram. We start at the left side of the diagram cylinder Ø125. We follow the line until the intersection with the velocity line of 0.5 m/s. From here we draw a horizontal line in the diagram. This line shows us we need an equivalent throttling bore of approximately 10 mm. Following this line horizontally we cross a few intersections. These intersections shows us the minimum inner diameter (rightside diagram) in combination with the maximum length of tube (bottomside diagram).

For example:

Intersection one: When a tube (14/11) will be used, the maximum length of tube is 0.7 meter.

Intersection two: When a tube (—/13) will be used, the maximum length of tube is 3.7 meter.

Intersection three: When a tube (—/14) will be used, the maximum length of tube is 6 meter.

Example ④ : Determining tube size and cylinder velocity with a particular cylinder and valve?

For an application using a 40 mm bore cylinder with a valve with Qn=800 NI/min. The distance between the cylinder and valve has been set to 5 m.

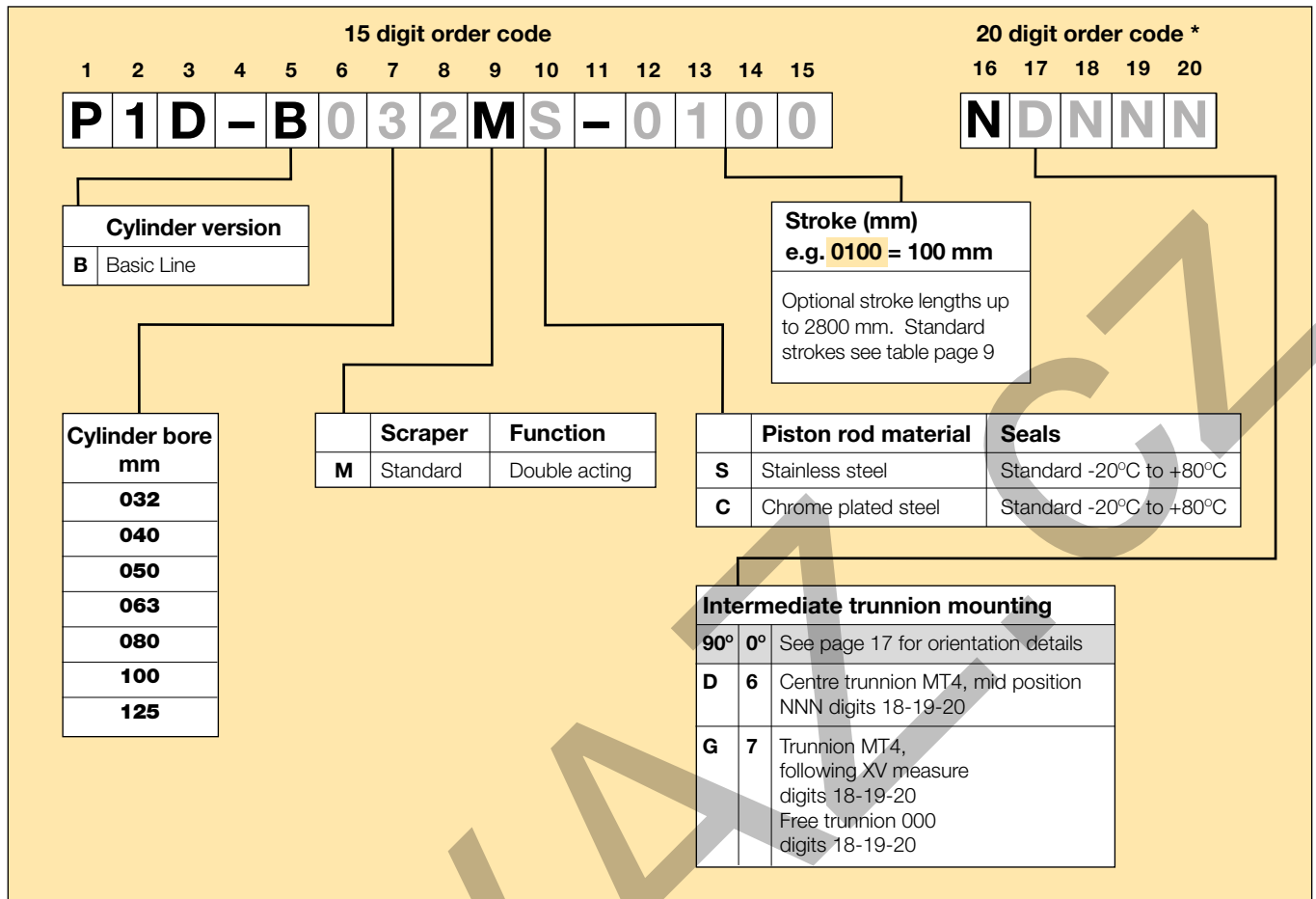
Tube dimension: What tube bore should be selected to obtain the maximum cylinder velocity? Start at pipe length 5 m, follow the line up to the intersection with 800 NI/min. Select the next largest tube diameter, in this case Ø10/8 mm.

Cylinder velocity: What maximum cylinder velocity will be obtained? Follow the line for 800 NI/min to the left until it intersects with the line for the Ø40 mm cylinder. In this example, the speed is just above 1.1 m/s.

Valve series with respective flows in NI/minute

Valve series	Qn in NI/Min
Interface PS1	120
Moduflex Size 1 - Double 4/2 single solenoid	165
Adex A05	173
H Series Micro - Single 5/3 APB	228
Moduflex Size 1 - Single or Double 3/2	235
H Series Micro - Double 3/2	276
H Series Micro - Single 5/2	282
Moduflex Size 1 - Single 4/2	310
ISOMAX DX02	378
H Series ISO HB	390
Moduflex Size 2 - Single or Double 3/2	440
PVL-B stackable inline valve	540
Adex A12	560
ISOMAX DX01	588
Viking Xtrem P2LAX - G1/8"	660
Moduflex Size 2 - Single 4/2	800
H Series ISO HA	918
ISOMAX DX1 & DX Rail	1032
PVL-C stackable inline valve	1100
H Series ISO H1	1248
Viking Xtrem P2LXB - G1/4"	1290
ISOMAX DX2 & DX Rail	2298
Viking Xtrem P2LCX - G3/8"	2460
H Series ISO H2	2520
Viking Xtrem P2LDX - G1/2"	2658
ISOMAX DX3 & DX Rail	3840
H Series ISO H3	5022

Order Key Code (* 20 digits used only for the trunnion option)



Standard strokes

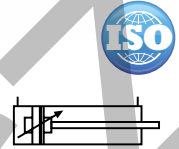
Standard strokes for all P1D-B cylinders comply with ISO 4393 (with the exception of stroke 40 mm). Special strokes up to 2800 mm.

Order no	Cylinder bore (mm)	● = Standard stroke (mm)	■ = Stroke to special order
XXXX = Stroke		25 40 50 80 100 125 160 200 250 320 400 500 600 700 800 2800	
P1D-B			
P1D-B032MS-XXXX	32	●	■
P1D-B040MS-XXXX	40	●	■
P1D-B050MS-XXXX	50	●	■
P1D-B063MS-XXXX	63	●	■
P1D-B080MS-XXXX	80	●	■
P1D-B100MS-XXXX	100	●	■
P1D-B125MS-XXXX	125	●	■

P1D-B Pneumatic ISO Cylinders

Double acting with stainless steel piston rod

- Conforms to ISO 15552.
- Bore 32-125 mm.
- Double acting.
- Stainless steel piston rod.
- Robust design.
- Adjustable air cushioning.
- Retained stainless steel cushioning screws.
- Wide range of mountings and drop-in sensors

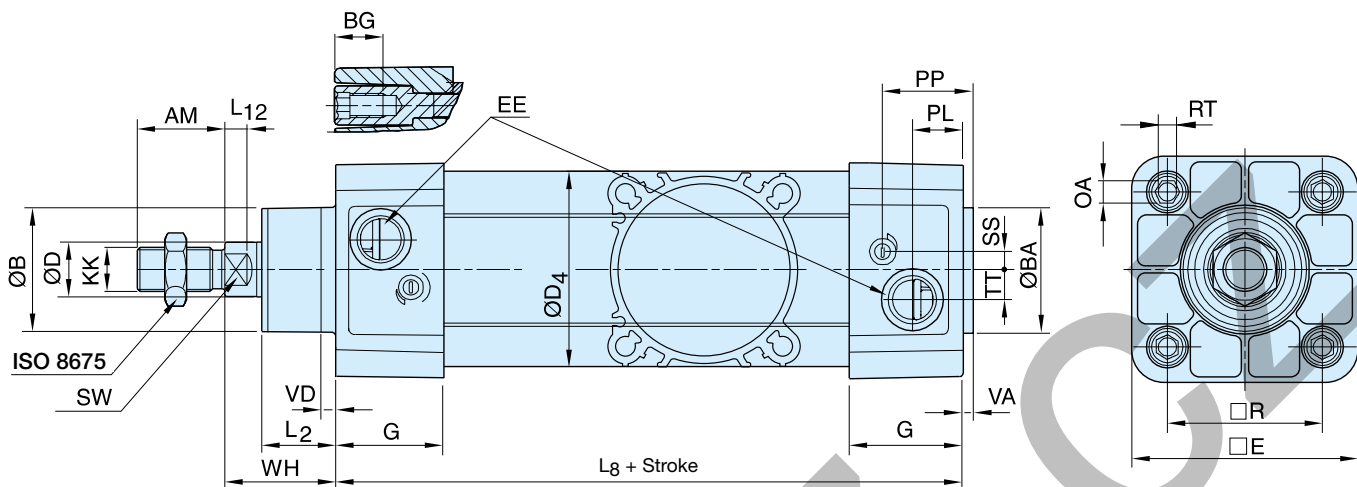


Cyl. bore mm	Stroke mm	Order code
32 Conn. G1/8	25	P1D-B032MS-0025
	40	P1D-B032MS-0040
	50	P1D-B032MS-0050
	80	P1D-B032MS-0080
	100	P1D-B032MS-0100
	125	P1D-B032MS-0125
	160	P1D-B032MS-0160
	200	P1D-B032MS-0200
	250	P1D-B032MS-0250
	320	P1D-B032MS-0320
40 Conn. G1/4	25	P1D-B040MS-0025
	40	P1D-B040MS-0040
	50	P1D-B040MS-0050
	80	P1D-B040MS-0080
	100	P1D-B040MS-0100
	125	P1D-B040MS-0125
	160	P1D-B040MS-0160
	200	P1D-B040MS-0200
	250	P1D-B040MS-0250
	320	P1D-B040MS-0320
50 Conn. G1/4	25	P1D-B050MS-0025
	40	P1D-B050MS-0040
	50	P1D-B050MS-0050
	80	P1D-B050MS-0080
	100	P1D-B050MS-0100
	125	P1D-B050MS-0125
	160	P1D-B050MS-0160
	200	P1D-B050MS-0200
	250	P1D-B050MS-0250
	320	P1D-B050MS-0320
63 Conn. G3/8	25	P1D-B063MS-0025
	40	P1D-B063MS-0040
	50	P1D-B063MS-0050
	80	P1D-B063MS-0080
	100	P1D-B063MS-0100
	125	P1D-B063MS-0125
	160	P1D-B063MS-0160
	200	P1D-B063MS-0200
	250	P1D-B063MS-0250
	320	P1D-B063MS-0320

Cyl. bore mm	Stroke mm	Order code
80 Conn. G3/8	25	P1D-B080MS-0025
	40	P1D-B080MS-0040
	50	P1D-B080MS-0050
	80	P1D-B080MS-0080
	100	P1D-B080MS-0100
	125	P1D-B080MS-0125
	160	P1D-B080MS-0160
	200	P1D-B080MS-0200
	250	P1D-B080MS-0250
	320	P1D-B080MS-0320
100 Conn. G1/2	25	P1D-B100MS-0025
	40	P1D-B100MS-0040
	50	P1D-B100MS-0050
	80	P1D-B100MS-0080
	100	P1D-B100MS-0100
	125	P1D-B100MS-0125
	160	P1D-B100MS-0160
	200	P1D-B100MS-0200
	250	P1D-B100MS-0250
	320	P1D-B100MS-0320
125 Conn. G1/2	25	P1D-B125MS-0025
	40	P1D-B125MS-0040
	50	P1D-B125MS-0050
	80	P1D-B125MS-0080
	100	P1D-B125MS-0100
	125	P1D-B125MS-0125
	160	P1D-B125MS-0160
	200	P1D-B125MS-0200
	250	P1D-B125MS-0250
	320	P1D-B125MS-0320

P1D-B Pneumatic ISO Cylinders

P1D-B Basic



Dimensions (mm)

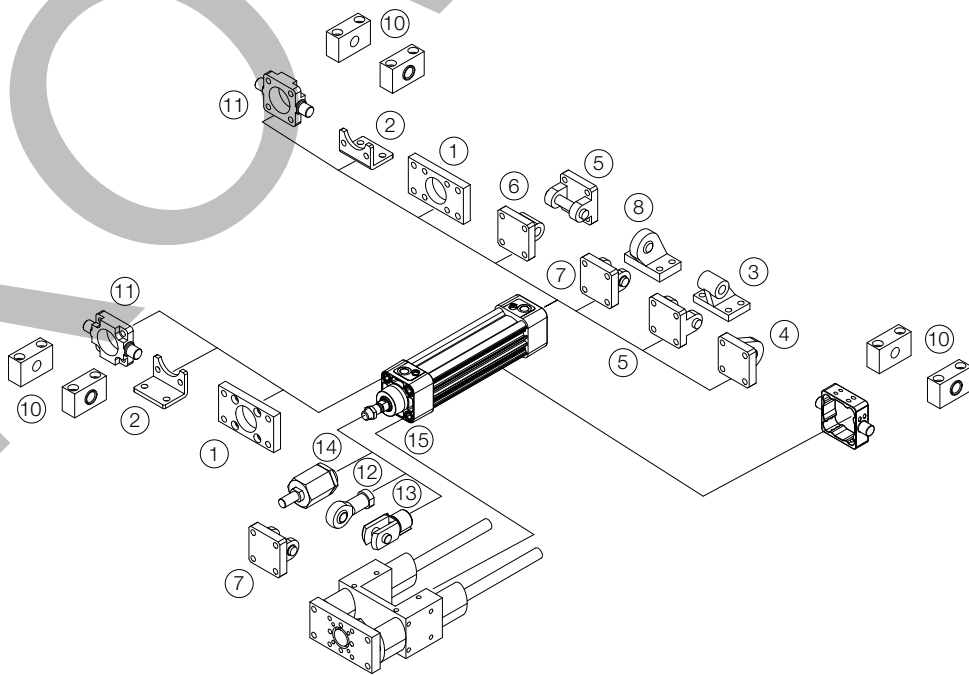
Cylinder bore mm	AM mm	B mm	BA mm	BG mm	D mm	D4 mm	E mm	EE mm	G mm	KK	L2 mm	L8 mm	L12 mm
32	22	30	30	16	12	45,0	48,0	G1/8	28,5	M10x1,25	16,8	94	6,0
40	24	35	35	16	16	52,0	53,5	G1/4	33,0	M12x1,25	19,0	105	6,5
50	32	40	40	16	20	60,7	65,2	G1/4	33,5	M16x1,5	24,0	106	8,0
63	32	45	45	16	20	71,5	75,5	G3/8	39,5	M16x1,5	24,3	121	8,0
80	40	45	45	17	25	86,7	95,0	G3/8	39,5	M20x1,5	30,0	128	10,0
100	40	55	55	17	25	106,7	114,0	G1/2	44,5	M20x1,5	34,0	138	14,0
125	54	60	60	20	32	134,0	139,0	G1/2	51,0	M27x2	45,0	160	18,0

Cylinder bore mm	OA mm	PL mm	PP mm	R mm	RT mm	SS mm	SW mm	TT mm	VA mm	VD mm	WH mm
32	6,0	14,0	24,2	32,5	M6	5,5	10	4,2	3,5	4,5	26
40	6,0	16,0	27,5	38,0	M6	8,0	13	5,5	3,5	4,5	30
50	8,0	14,0	29,3	46,5	M8	9,0	17	7,5	3,5	4,5	37
63	8,0	16,6	30,8	56,5	M8	6,5	17	10,0	3,5	4,5	37
80	6,0	16,8	33,5	72,0	M10	0	22	11,5	3,5	4,5	46
100	6,0	20,5	37,5	89,0	M10	0	22	14,5	3,5	4,5	51
125	8,0	23,3	45,8	110,0	M12	0	27	15,0	5,5	6,5	65

Tolerances (mm)

Cylinder bore mm	B	BA	L ₈ mm	L ₉ mm	R mm	Stroke tolerance up to stroke 500 mm	Stroke tolerance for stroke over 500 mm
32	d11	d11	±0,4	±2	±0,5	+0,3/+2,0	+0,3/+3,0
40	d11	d11	±0,7	±2	±0,5	+0,3/+2,0	+0,3/+3,0
50	d11	d11	±0,7	±2	±0,6	+0,3/+2,0	+0,3/+3,0
63	d11	d11	±0,8	±2	±0,7	+0,3/+2,0	+0,3/+3,0
80	d11	d11	±0,8	±3	±0,7	+0,3/+2,0	+0,3/+3,0
100	d11	d11	±1,0	±3	±0,7	+0,3/+2,0	+0,3/+3,0
125	d11	d11	±1,0	±3	±1,1	+0,3/+2,0	+0,3/+3,0

	Flange MF1/MF2 ¹	Foot brackets MS1 ²	Pivot bracket with rigid bearing AB7 ³	Swivel eye bracket MP6 ⁴	Clevis bracket MP2 ⁵
Ø 32	P1C-4KMB	P1C-4KMF	P1C-4KMDB	PD23843	P1C-4KMTB
Ø 40	P1C-4LMB	P1C-4LMF	P1C-4LMDB	PD23844	P1C-4LMTB
Ø 50	P1C-4MMB	P1C-4MMF	P1C-4MMDB	PD23845	P1C-4MMTB
Ø 63	P1C-4NMB	P1C-4NMF	P1C-4NMDB	PD23846	P1C-4NMTB
Ø 80	P1C-4PMB	P1C-4PMF	P1C-4PMDB	PD23847	P1C-4PMTB
Ø 100	P1C-4QMB	P1C-4QMF	P1C-4QMDB	PD23848	P1C-4QMTB
Ø 125	P1C-4RMB	P1C-4RMF	P1C-4RMDB	PD23849	P1C-4RMTB
	Clevis bracket MP4 ⁶	Clevis bracket AB6 ⁷	Pivot bracket with swivel bearing CS7 ⁸	3 and 4 positions flange JP1	Pivot brackets AT4 ¹⁰ for MT* trunnion
Ø 32	PD23412	P1C-4KMCB	KC5130	P1E-6KB0	PD23381
Ø 40	PD23413	P1C-4LMCB	KC5131	P1E-6LB0	PD23382
Ø 50	PD23414	P1C-4MMCB	KC5132	P1E-6MB0	PD23382
Ø 63	PD23415	P1C-4NMCB	KC5133	P1E-6NB0	PD23383
Ø 80	PD23416	P1C-4PMCB	KC5134	P1E-6PB0	PD23383
Ø 100	PD23417	P1C-4QMCB	KC5135	P1E-6QB0	PD23384
Ø 125	PD23418	P1C-4RMCB	KC5136		PD23384
	Flange trunnion MT5/MT6 ¹¹	Swivel rod eye AP6 ¹²	Clevis AP2 ¹³	Flexo coupling PM5 ¹⁴	Zinc-plated nut MR9 ¹⁵ (pack of 10)
Ø 32	P1D-4KMYF	P1C-4KRS	P1C-4KRC	P1C-4KRF	P14-4KRPZ
Ø 40	P1D-4LMYF	P1C-4LRS	P1C-4LRC	P1C-4LRF	P14-4LRPZ
Ø 50	P1D-4MMYF	P1C-4MRS	P1C-4MRC	P1C-4MRF	P14-4MRPZ
Ø 63	P1D-4NMYF	P1C-4MRS	P1C-4MRC	P1C-4MRF	P14-4MRPZ
Ø 80	P1D-4PMYF	P1C-4PRS	P1C-4PRC	P1C-4PRF	P14-4PRPZ
Ø 100	P1D-4QMYF	P1C-4PRS	P1C-4PRC	P1C-4PRF	P14-4PRPZ
Ø 125		P1C-4RRS	P1C-4RRC	P1C-4RRF	P14-4RRPZ



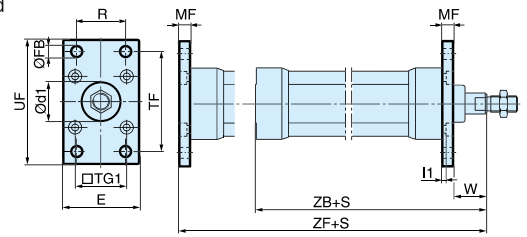
Flange MF1/MF2 ①



Intended for fixed mounting of cylinder. Flange can be fitted to front or rear end cover of cylinder.

Materials
Flange: Surface-treated steel
Mounting screws acc. to DIN 6912: Zinc-plated steel 8.8

Supplied complete with mounting screws for attachment to cylinder.



Cyl. bore	d1	FB	TG1	E	R	MF	TF	UF	I1	W*	ZF*	ZB*	Weight (kg)	Order code
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm		
32	30	7	32,5	45	32	10	64	80	5,0	16	130	123,5	0,23	P1C-4KMB
40	35	9	38,0	52	36	10	72	90	5,0	20	145	138,5	0,28	P1C-4LMB
50	40	9	46,5	65	45	12	90	110	6,5	25	155	146,5	0,53	P1C-4MMB
63	45	9	56,5	75	50	12	100	120	6,5	25	170	161,5	0,71	P1C-4NMB
80	45	12	72,0	95	63	16	126	150	8,0	30	190	177,5	1,59	P1C-4PMB
100	55	14	89,0	115	75	16	150	170	8,0	35	205	192,5	2,19	P1C-4QMB
125	60	16	110,0	140	90	20	180	205	10,5	45	245	230,5	3,78	P1C-4RMB

S = Stroke length

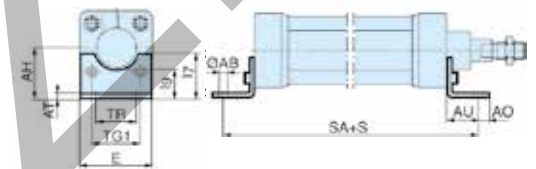
Foot brackets MS1 ②



Intended for fixed mounting of cylinder. Foot bracket can be fitted to front and rear end covers of cylinder.

Materials
Foot bracket: Surface-treated steel
Mounting screws acc. to DIN 912: Zinc-plated steel 8.8

Supplied in pairs with mounting screws for attachment to cylinder.



Cyl. bore	AB	TG1	E	TR	AO	AU	AH	I7	AT	I9	SA*	Weight (kg)	Order code
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm		
32	7	32,5	45	32	10	24	32	30	4,5	17,0	142	0,06**	P1C-4KMF
40	9	38,0	52	36	8	28	36	30	4,5	18,5	161	0,08**	P1C-4LMF
50	9	46,5	65	45	13	32	45	36	5,5	25,0	170	0,16**	P1C-4MMF
63	9	56,5	75	50	13	32	50	35	5,5	27,5	185	0,25**	P1C-4NMF
80	12	72,0	95	63	14	41	63	49	6,5	40,5	210	0,50**	P1C-4PMF
100	14	89,0	115	75	15	41	71	54	6,5	43,5	220	0,85**	P1C-4QMF
125	16	110,0	140	90	22	45	90	71	8,0	60,0	250	1,48**	P1C-4RMF

** Weight per item

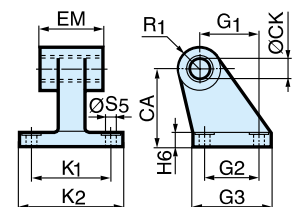
S = Stroke length

Pivot bracket with rigid bearing AB7 ③



Intended for flexible mounting of cylinder. The pivot bracket can be combined with clevis bracket MP2.

Material:
Pivot bracket: Aluminium
Bearing: Sintered oil-bronze bushing



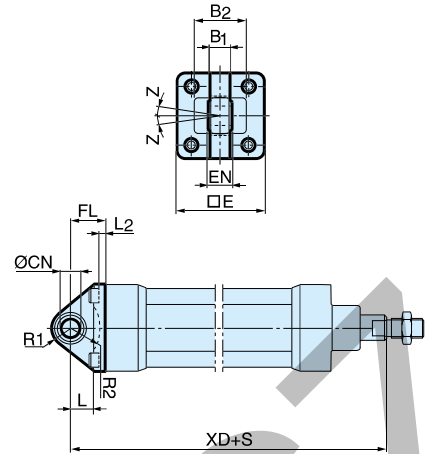
Cyl. bore	CK	S5	K1	K2	G1	G2	EM	G3	CA	H6	R1	Weight (kg)	Order code
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm		
32	10	6,6	38	51	21	18	25,5	31	32	8	10,0	0,06	P1C-4KMDB
40	12	6,6	41	54	24	22	27,0	35	36	10	11,0	0,08	P1C-4LMDB
50	12	9,0	50	65	33	30	31,0	45	45	12	13,0	0,15	P1C-4MMDB
63	16	9,0	52	67	37	35	39,0	50	50	12	15,0	0,20	P1C-4NMDB
80	16	11,0	66	86	47	40	49,0	60	63	14	15,0	0,33	P1C-4PMDB
100	20	11,0	76	96	55	50	59,0	70	71	15	19,0	0,49	P1C-4QMDB
125	25	14,0	94	124	70	60	69,0	90	90	20	22,5	1,02	P1C-4RMDB

Swivel eye bracket MP6 ④ Intended for use together with clevis bracket GA



Material:
Bracket: Aluminium
Swivel bearing acc. to DIN 648K: Hardened steel

Supplied complete with mounting screws for attachment to cylinder.



Cyl. bore mm	E mm	B1 mm	B2 mm	EN mm	R1 mm	R2 mm	FL mm	I2 mm	L mm	CN H7 mm	XD mm	Z °	Weight (kg)	Order code
32	47	10,5	-	14	16	12	22	6,0	12	10	142	4°	0,08	PD23843
40	55	12,0	-	16	21	14	25	6,0	15	12	160	4°	0,11	PD23844
50	65	12,0	51	16	23	16	27	7,0	15	12	170	4°	0,20	PD23845
63	78	15,0	-	21	27	19	32	7,0	20	16	190	4°	0,27	PD23846
80	95	15,0	-	21	29	21	36	10,0	20	16	210	4°	0,52	PD23847
100	115	18,0	-	25	34	24	41	10,0	25	20	230	4°	0,72	PD23848
125	140	22,0	-	31	40	30	50	10,5	30	25	275	4°	1,53	PD23849

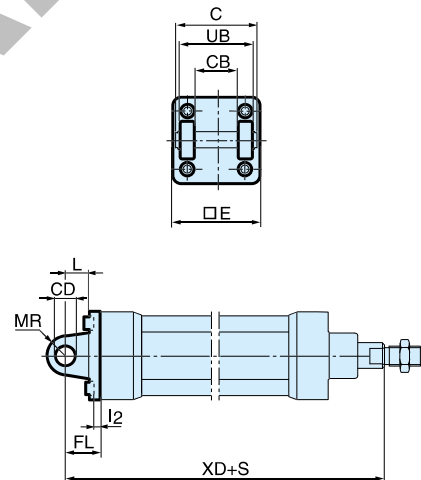
S = Stroke length

Clevis bracket MP2 ⑤ Intended for flexible mounting of cylinder. Clevis bracket MP2 can be combined with clevis bracket MP4.



Material:
Clevis bracket: Aluminium
Pin: Surface hardened steel
Circlips according to DIN 471: Spring steel
Mounting screws acc. to DIN 912: Zinc-plated steel 8.8

Supplied complete with mounting screws for attachment to cylinder.



Cyl. bore mm	C mm	E mm	UB mm h14	CB mm H14	FL mm ±0,2	L mm	I2 mm	CD mm H9	MR mm	XD mm	Weight (kg)	Order code
32	53	47	45	26	22	13	6,0	10	10	142	0,08	P1C-4KMTB
40	60	55	52	28	25	16	6,0	12	12	160	0,11	P1C-4LMTB
50	68	65	60	32	27	16	7,0	12	12	170	0,14	P1C-4MMTB
63	78	78	70	40	32	21	7,0	16	16	190	0,29	P1C-4NMTB
80	98	95	90	50	36	22	10,0	16	16	210	0,36	P1C-4PMTB
100	118	115	110	60	41	27	10,5	20	20	230	0,64	P1C-4QMTB
125	139	140	130	70	50	30	10,5	25	25	275	1,17	P1C-4RMTB

S = Stroke length

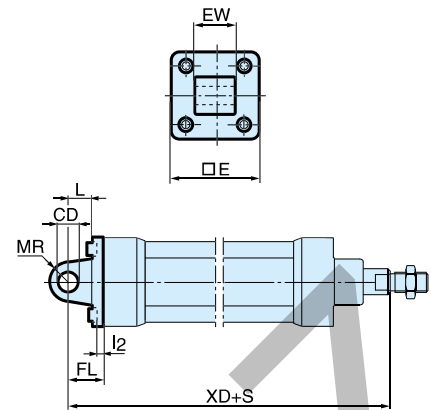
Clevis bracket MP4 ⑥



Intended for flexible mounting of cylinder. Clevis bracket MP4 can be combined with clevis bracket MP2.

Material:
Clevis bracket: Aluminium
Mounting screws acc. to DIN 912: Zinc-plated steel 8.8

Supplied complete with mounting screws for attachment to cylinder.



Cyl. bore mm	E mm	EW mm	FL mm	L mm	l2 mm	CD mm	MR mm	XD mm	Weight (kg)	Order code
32	47	26	22	13	6,0	10	10	142	0,09	PD23412
40	55	28	25	16	6,0	12	12	160	0,13	PD23413
50	65	32	27	16	7,0	12	12	170	0,17	PD23414
63	78	40	32	21	7,0	16	16	190	0,36	PD23415
80	95	50	36	22	10,0	16	16	210	0,46	PD23416
100	115	60	41	27	10,5	20	20	230	0,83	PD23417
125	140	70	50	30	10,5	25	25	275	1,53	PD23418

S = Stroke length

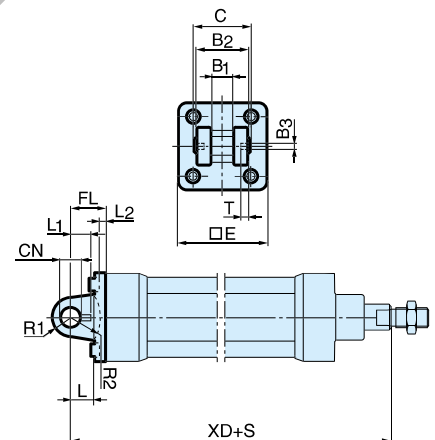
Clevis bracket AB6 ⑦



Intended for flexible mounting of cylinder. Clevis bracket GA can be combined with pivot bracket with swivel bearing, swivel eye bracket and swivel rod eye.

Material:
Clevis bracket: Surface-treated aluminium
Pin: Surface hardened steel
Locking pin: Spring steel
Circlips according to DIN 471: Spring steel
Mounting screws acc. to DIN 912: Zinc-plated steel 8.8

Supplied complete with mounting screws for attachment to cylinder.



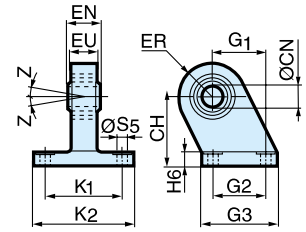
Cyl. bore mm	C mm	E mm	B2 mm	B1 mm	T mm	B3 mm	R2 mm	L1 mm	FL mm	l2 mm	L mm	CN mm	R1 mm	XD* mm	Weight (kg)	Order code
32	41	45	34	14	3	3,3	17	11,5	22	5,5	12	10	11	142	0,09	P1C-4KMCB
40	48	52	40	16	4	4,3	20	12,0	25	5,5	15	12	13	160	0,13	P1C-4LMCB
50	54	65	45	21	4	4,3	22	14,0	27	6,5	17	16	18	170	0,17	P1C-4MMCB
63	60	75	51	21	4	4,3	25	14,0	32	6,5	20	16	18	190	0,36	P1C-4NMCB
80	75	95	65	25	4	4,3	30	16,0	36	10,0	20	20	22	210	0,58	P1C-4PMCB
100	85	115	75	25	4	4,3	32	16,0	41	10,0	25	20	22	230	0,89	P1C-4QMCB
125	110	140	97	37	6	6,3	42	24,0	50	10,0	30	30	30	275	1,75	P1C-4RMCB

S = Stroke length

Pivot bracket with swivel bearing CS7 ⑧

Intended for use together with clevis bracket GA.

Material:
Pivot bracket: Surface-treated steel
Swivel bearing acc. to DIN 648K: Hardened steel

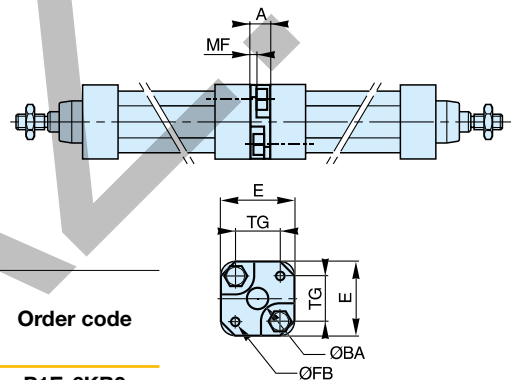


Cyl. bore mm	CN H7 mm	S5 H13 mm	K1 JS14 mm	K2 mm	EU mm	G1 JS14 mm	G2 JS14 mm	EN mm	G3 mm	CH JS15 mm	H6 mm	ER mm	Z	Order code
32	10	6.6	38	51	10.5	21	18	14	31	32	10	16	4°	KC5130
40	12	6.6	41	54	12	24	22	16	35	36	10	18	4°	KC5131
50	16	9.0	50	65	15	33	30	21	45	45	12	21	4°	KC5132
63	16	9.0	52	67	15	37	35	21	50	50	12	23	4°	KC5133
80	20	11	66	86	18	47	40	25	60	63	14	28	4°	KC5134
100	20	11	76	96	18	55	50	25	70	71	15	30	4°	KC5135
125	30	14	94	124	25	70	60	27	90	90	20	40	4°	KC5136

3 and 4 positions flange JP1 ⑨

Mounting kit for back to back mounted cylinders, 3 and 4 position cylinders.

Material:
Mounting: Aluminium
Mounting screws: Zinc-plated steel 8.8



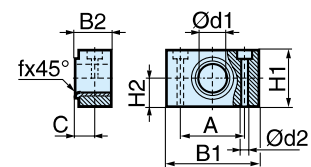
Cyl. bore mm	E mm	TG mm	ØFB mm	MF mm	A mm	ØBA mm	Weight (kg)	Order code
32	50	32.5	6.5	5	16	30	0.060	P1E-6KB0
40	60	38.0	6.5	5	16	35	0.078	P1E-6LB0
50	66	46.5	8.5	6	20	40	0.162	P1E-6MB0
63	80	56.5	8.5	6	20	45	0.194	P1E-6NB0
80	100	72.0	10.5	8	25	45	0.450	P1E-6PB0
100	118	89.0	10.5	8	25	55	0.672	P1E-6QB0

Pivot brackets AT4 for trunnion MT* ⑩

Intended for use together with centre trunnion MT4.

Material:
Pivot bracket: Aluminium
Bearing: Composite

Supplied in pairs.



Cyl. bore mm	B1 mm	B2 mm	A mm	C mm	d1 mm	d2 H13 mm	H1 mm	H2 mm	Weight (kg)	Order code
32	55	20	36	10.5	12	8.4	26	13	0.06	PD23381
40	55	20	36	12	16	8.4	26	13	0.06	PD23382
50	55	20	36	12	16	8.4	26	13	0.06	PD23382
63	65	25	42	13	20	10.5	30	15	0.10	PD23383
80	65	25	42	13	20	10.5	30	15	0.10	PD23383
100	75	28	50	16	25	13	40	20	0.175	PD23384
125	75	28	50	16	25	13	40	20	0.175	PD23384

Intermediate trunnion MT4



Intended for articulated mounting of cylinder. The trunnion is factory-fitted in the centre of the cylinder or at an optional location specified by the XV-measure – Combined with pivot brackets for MT4.
Material: zinc plated steel.

Trunnion with optional position XV measure

The intermediate trunnion for the P1D-B is ordered with a letter D in position 17 and desired XV-measure (3-digits measure in mm) in positions 18-20.

Free trunnion

The centre trunnion for the P1D-B can also be ordered with the intermediate trunnion loosely fitted to the cylinder (not fixed in position). This allows the position to be established at the time of installation.

Ordered with a letter G in position 17 and 000 in positions 18-20.

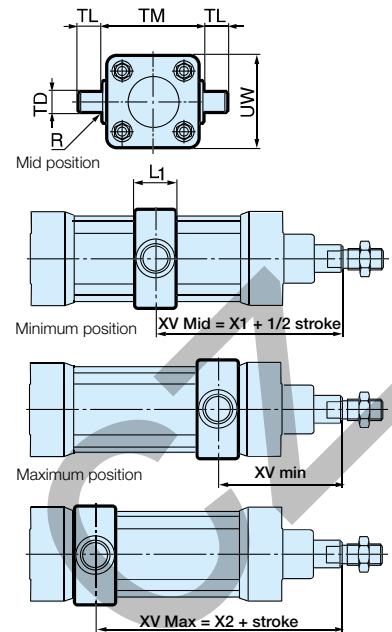
Digits 17: G letters mean shafts at 90° to air ports

Digits 17: 7 numbers mean shafts in line with air ports

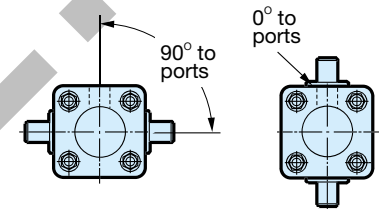
Cyl. bore mm	L1 mm	TL mm	TM mm	Ø TD mm	R mm	UW mm	XV min mm	X1 mm	X2 mm
	P1D-B	h14	h14	e9				P1D-B	
32	18	12	50	12	1,0	52	89	73.0	57
40	20	16	63	16	1,6	59	95	82.5	70
50	20	16	75	16	1,6	71	113	90.0	67
63	26	20	90	20	1,6	84	118	97.5	77
80	26	20	110	20	1,6	105	132	110.0	88
100	32	25	132	25	2,0	129	140	120.0	100
125	33	25	180	25	2,0	159	168	145.0	122

Important: If the cylinder is ordered with a piston rod protusion (WH dimension), please add this extra length to XVmin, XV and XVmax.

S = Stroke length, does not apply to cylinders with lock unit or with protusion of the piston rod



Orientation



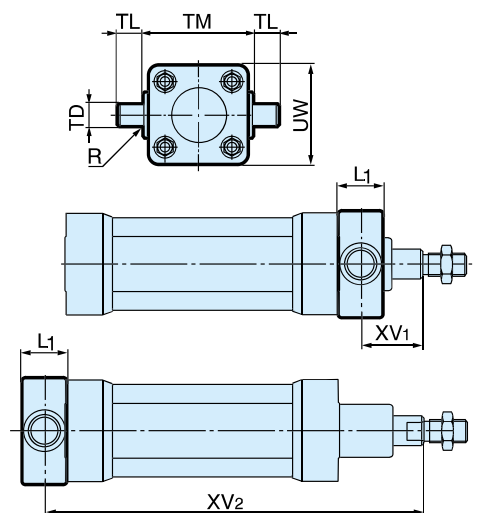
Flange trunnion MT5/MT6



Intended for articulated mounting of cylinder. This trunnion can be flange mounted on the front or rear end cover of all P1D cylinders.
Individual trunnions have order code as shown to the right.

Material:
Trunnion: zinc plated steel
Screws: zinc plated steel, 8.8

Delivered complete with mounting screws for attachment to the cylinder



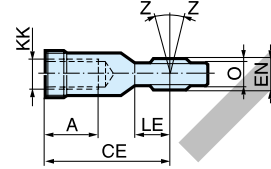
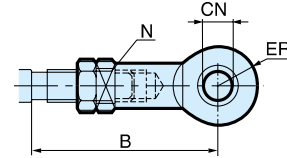
Cyl. bore mm	TM H14 mm	TL H14 mm	TD E9 mm	R mm	UW mm	L1 mm	XV1 mm	XV2 mm	Weight (kg)	Order code
32	50	12	12	1.0	46	14	19.5	127.0	0.17	P1D-4KMYF
40	63	16	16	1.6	59	19	21.0	144.5	0.43	P1D-4LMYF
50	75	16	16	1.6	69	19	28.0	152.5	0.55	P1D-4MMYF
63	90	20	20	1.6	84	24	25.5	170.0	1.10	P1D-4NMYF
80	110	20	20	1.6	102	24	34.5	186.0	1.66	P1D-4PMYF
100	132	25	25	2.0	125	29	37.0	203.5	3.00	P1D-4QMYF

Swivel rod eye AP6 12



Swivel rod eye for articulated mounting of cylinder.
Can be combined with clevis bracket GA.
Maintenance-free.

Materials
Swivel rod eye: Zinc-plated steel
Swivel bearing according to DIN 648K: Hardened steel



According to ISO 8139

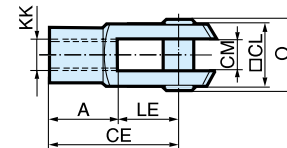
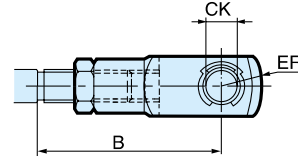
Cyl. bore mm	A mm	B min mm	B max mm	CE mm	CN H9 mm	EN H12 mm	ER mm	KK	LE	N min mm	O mm	Z mm	Weight (kg)	Order code
32	20	48.0	55	43	10	14	14	M10 x 1.25	15	17	10.5	12°	0.08	P1C-4KRS
40	22	56.0	62	50	12	16	16	M12 x 1.25	17	19	12.0	12°	0.12	P1C-4LRS
50	28	72.0	80	64	16	21	21	M16 x 1.5	22	22	15.0	15°	0.25	P1C-4MRS
63	28	72.0	80	64	16	21	21	M16 x 1.5	22	22	15.0	15°	0.25	P1C-4MRS
80	33	87.0	97	77	20	25	25	M20 x 1.5	26	32	18.0	15°	0.46	P1C-4PRS
100	33	87.0	97	77	20	25	25	M20 x 1.5	26	32	18.0	15°	0.46	P1C-4PRS
125	51	123.5	137	110	30	37	35	M27 x 2	36	41	25.0	15°	1.28	P1C-4RRS

Clevis AP2 13



Clevis for articulated mounting of cylinder.

Material
Clevis, clip: Galvanized steel
Pin: Hardened steel



Cyl. bore mm	A mm	B min mm	B max mm	CE mm	CK H9 / 11 mm	CL mm	CM mm	KK	LE	O mm	Weight (kg)	Order code
32	20	45.0	52	40	10	20	10	M10 x 1.25	20	28.0	0.09	P1C-4KRC
40	24	54.0	60	48	12	24	12	M12 x 1.25	24	32.0	0.15	P1C-4LRC
50	32	72.0	80	64	16	32	16	M16 x 1.5	32	41.5	0.35	P1C-4MRC
63	32	72.0	80	64	16	32	16	M16 x 1.5	32	41.5	0.35	P1C-4MRC
80	40	90.0	100	80	20	40	20	M20 x 1.5	40	50.0	0.75	P1C-4PRC
100	40	90.0	100	80	20	40	20	M20 x 1.5	40	50.0	0.75	P1C-4PRC
125	56	123.5	137	110	30	55	30	M27 x 2	54	72.0	2.10	P1C-4RRC

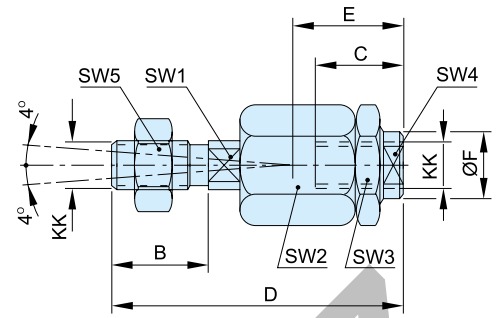
Flexo coupling PM5 ⁽¹⁴⁾



Flexo coupling for articulated mounting of piston rod. Flexo fitting is intended to take up axial angle errors within a range of $\pm 4^\circ$.

Material
Flexo coupling, nut: Zinc-plated steel

Supplied complete with galvanized adjustment nut.



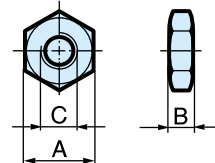
Cyl. bore mm	KK	B mm	C mm	D mm	E mm	ØF mm	SW1 mm	SW2 mm	SW3 mm	SW4 mm	SW5 mm	Weight (kg)	Order code
32	M10 x 1.25	20	23	73	31	21	12	30	30	19	17	0.21	P1C-4KRF
40	M12 x 1.25	24	23	77	31	21	12	30	30	19	19	0.22	P1C-4LRF
50	M16 x 1.5	32	32	108	45	33.5	19	41	41	30	24	0.67	P1C-4MRF
63	M16 x 1.5	32	32	108	45	33.5	19	41	41	30	24	0.67	P1C-4MRF
80	M20 x 1.5	40	42	122	56	33.5	19	41	41	30	30	0.72	P1C-4PRF
100	M20 x 1.5	40	42	122	56	33.5	19	41	41	30	30	0.72	P1C-4PRF
125	M27 x 2	54	48	147	51	39	24	55	55	32	41	1.80	P1C-4RRF

Nut MR9 ⁽¹⁵⁾



Intended for fixed mounting of accessories to the piston rod.
Material: Zinc-plated steel

All P1D cylinders are delivered with a zinc-plated steel piston rod nut, except P1D Ultra Clean, which is delivered with a stainless steel piston rod nut instead.



According to DIN 439 B

Cyl. bore mm	A mm	B mm	C	Weight ** (kg)	Order code Nut MR9
32	17	5,0	M10x1,25	0,007	P14-4KRPZ
40	19	6,0	M12x1,25	0,010	P14-4LRPZ
50	24	8,0	M16x1,5	0,021	P14-4MRPZ
63	24	8,0	M16x1,5	0,021	P14-4MRPZ
80	30	10,0	M20x1,5	0,040	P14-4PRPZ
100	30	10,0	M20x1,5	0,040	P14-4PRPZ
125	41	13,5	M27x2	0,100	P14-4RRPZ

* Supplied as pack of 10 off

** Weight per item

Drop-in sensors

The P1D sensors can easily be installed from the side in the sensor groove, at any position along the piston stroke. The sensors are completely recessed and thus mechanically protected. Choose between electronic or reed sensors and several cable lengths and 8 mm and M12 connectors. The same standard sensors are used for all P1D versions.



Electronic sensors

The electronic sensors are "Solid State", i.e. they have no moving parts at all. They are provided with short-circuit protection and transient protection as standard. The built-in electronics make the sensors suitable for applications with high on and off switching frequency, and where very long service life is required.

Technical data

Design	GMR (Giant Magnetic Resistance) magneto-resistive function
Installation	From side, down into the sensor groove, so-called drop-in
Outputs	PNP, normally open (also available in NPN design, normally closed, on request)
Voltage range	10-30 VDC 10-18 V DC, ATEX sensor
Ripple	max 10%
Voltage drop	max 2,5 V
Load current	max 100 mA
Internal consumption	max 10 mA
Actuating distance	min 9 mm
Hysteresis	max 1,5 mm
Repeatability accuracy	max 0,2 mm
On/off switching frequency	max 5 kHz
On switching time	max 2 ms
Off switching time	max 2 ms
Encapsulation	IP 67 (EN 60529)
Temperature range	-25 °C to +75 °C -20 °C to +45 °C, ATEX sensor
Indication	LED, yellow
Material housing	PA 12
Material screw	Stainless steel
Cable	PVC or PUR 3x0.25 mm ² see order code respectively

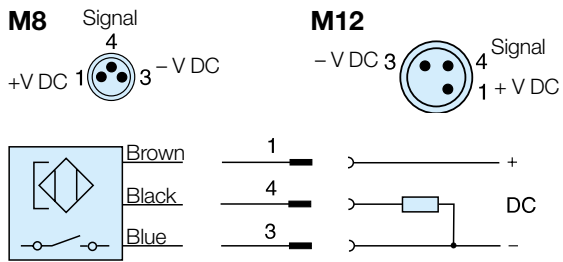
Reed sensors

The sensors are based on proven reed switches, which offer reliable function in many applications. Simple installation, a protected position on the cylinder and clear LED indication are important advantages of this range of sensors.

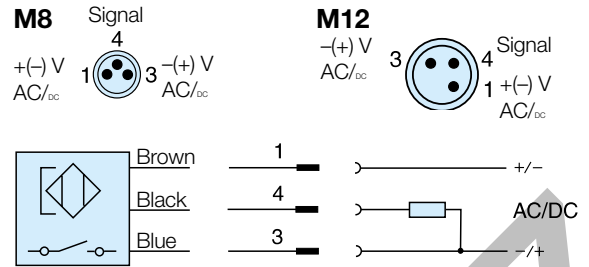
Technical data

Design	Reed element
Mounting	From side, down into the sensor groove, so-called drop-in
Output	Normally open, or normally closed
Voltage range	10-30 V AC/DC or 10-120 V AC/DC 24-230 V AC/DC
Load current	max 500 mA for 10-30 V or max 100 mA for 10-120 V max 30 mA for 24-230 V
Breaking power (resistive)	max 6 W/VA
Actuating distance	min 9 mm
Hysteresis	max 1,5 mm
Repeatability accuracy	0,2 mm
On/off switching frequency	max 400 Hz
On switching time	max 1,5 ms
Off switching time	max 0,5 ms
Encapsulation	IP 67 (EN 60529)
Temperature range	-25 °C to +75 °C
Indication	LED, yellow
Material housing	PA12
Material screw	Stainless steel
Cable	PVC or PUR 3x0.14 mm ² see order code respectively

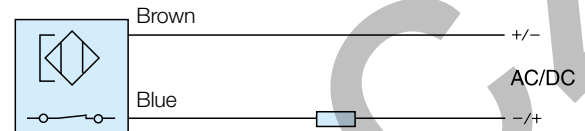
Electronic sensors



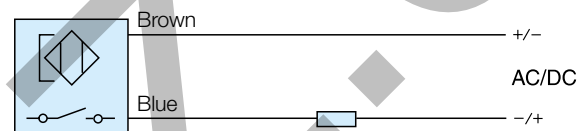
Reed sensors



P8S-GCFPX

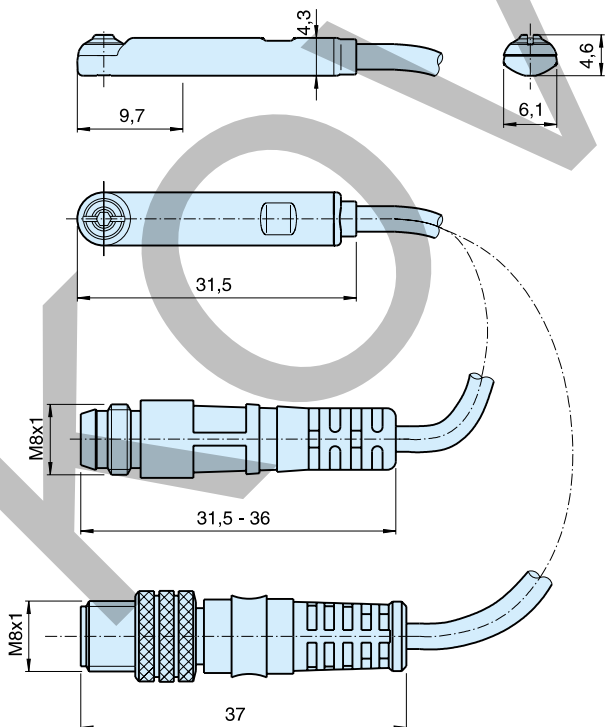


P8S-GRFLX / P8S-GRFLX2

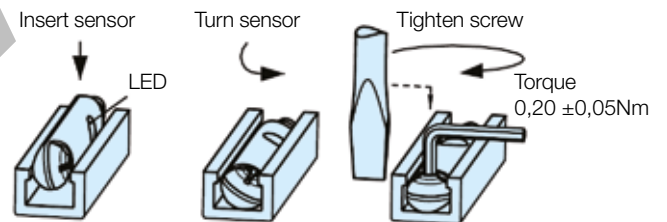


Dimensions

Sensors



Sensor Installation



Ordering data

Output/function	Cable/connector	Weight kg	Order code
Electronic sensors , 10-30 V DC			
PNP type, normally open	0,27 m PUR-cable and 8 mm snap-in male connector	0,007	P8S-GPSHX
PNP type, normally open	0,27 m PUR-cable and M12 screw male connector	0,015	P8S-GPMHX
PNP type, normally open	3 m PVC-cable without connector	0,030	P8S-GPFLX
PNP type, normally open	10 m PVC-cable without connector	0,110	P8S-GPFTX
Reed sensors , 10-30 V AC/DC			
Normally open	0,27 m PUR-cable and 8 mm snap-in male connector	0,007	P8S-GSSHX
Normally open	0,27 m PUR-cable and M12 screw male connector	0,015	P8S-GSMHX
Normally open	3 m PVC-cable without connector	0,030	P8S-GSFLX
Normally open	10 m PVC-cable without connector	0,110	P8S-GSFTX
Normally closed	5m PVC-cable without connector ⁽¹⁾	0,050	P8S-GCFPX
Reed sensors, 10-120 V AC/DC			
Normally open	3 m PVC-cable without connector	0,030	P8S-GRFLX
Reed sensorer, 24-230 V AC/DC			
Normally open	3 m PVC-cable without connector	0,030	P8S-GRFLX2

1) Without LED

Connecting cables with one connector

The cables have an integral snap-in female connector.



Type of cable	Cable/connector	Weight kg	Order code
Cables for sensors, complete with one female connector			
Cable, Flex PVC	3 m, 8 mm Snap-in connector	0,07	9126344341
Cable, Flex PVC	10 m, 8 mm Snap-in connector	0,21	9126344342
Cable, Polyurethane	3 m, 8 mm Snap-in connector	0,01	9126344345
Cable, Polyurethane	10 m, 8 mm Snap-in connector	0,20	9126344346
Cable, Polyurethane	5 m, M12 screw connector	0,07	9126344348
Cable, Polyurethane	10 m, M12 screw connector	0,20	9126344349

Male connectors for connecting cables

Cable connectors for producing your own connecting cables. The connectors can be quickly attached to the cable without special tools. Only the outer sheath of the cable is removed. The connectors are available for M8 and M12 screw connectors and meet protection class IP 65.



Technical data

Operating voltage	max. 32 V AC/DC
Operating current per contact	max. 4 A
Connection cross section	0.25...0.5mm ² (conductor diameter min 0.1mm)
Protection	IP65 and IP67 when plugged and screwed down (EN 60529)
Temperature range	-25...+85 °C

Connector	Weight kg	Order code
M8 screw connector	0,017	P8CS0803J
M12 screw connector	0,022	P8CS1204J

P1D-B Seal kits

Complete seal kits consisting of:

- Piston seals
- Cushioning seals
- Piston rod seal
- O-rings
- Scraper ring

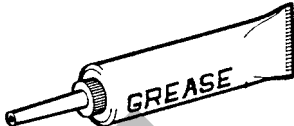
Material specification, see page 5



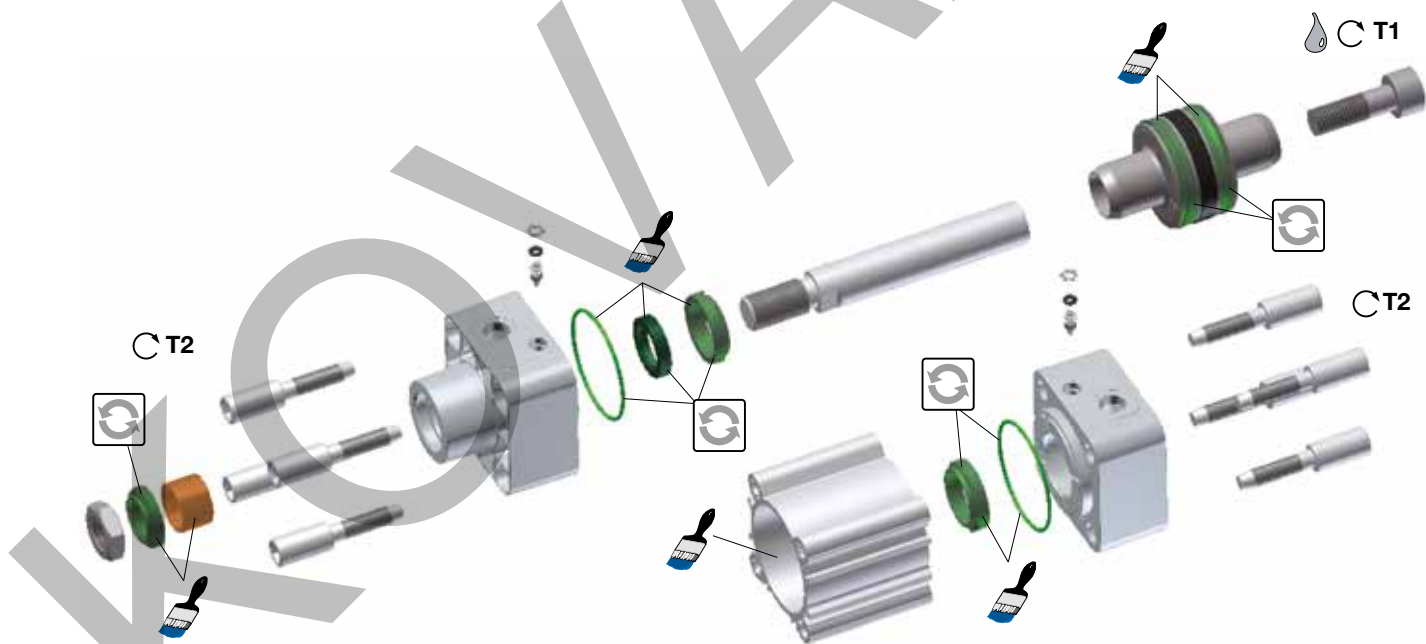
Order codes

Cyl.bore mm	P1D cylinder version Standard P1D-B
32	P1D-6KRN
40	P1D-6LRN
50	P1D-6MRN
63	P1D-6NRN
80	P1D-6PRN
100	P1D-6QRN
125	P1D-6RRN

Order codes

	Standard	30g	9127394541
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Seal kits



 = Included in seal kit




 = Lubricated with grease

 = Socket head

 = Locking fluid

 = Tightening torque

Loctite 270 or Loctite 2701 locking fluid must be used

Cyl.-dia mm	Plastic piston T1 Nm	 NV mm	 T2 Nm	 NV mm
32	4,5	6	8	6
40	11	8	8	6
50	20	10	20	8
63	20	10	20	8
80	40	14	20	6
100	120	14	20	6
125	120	14	70	8

Order code key, spare parts

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
P	1	D	-	8	0	3	2	D	G	-	0	1	0	0

8 Spare parts			
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Cylinder dia. mm
032
040
050
063
080
100
125

Piston rod
D Standard external thread
G Standard internal thread
Cylinder barrel
A Standard profile

Piston rod
G Stainless steel
H Hard-chromium plated
Cylinder barrel
A Aluminium

Stroke** (mm) e.g. 0100 = 100 mm
Any stroke up to max. 2800 mm.

** When ordering piston rods for cylinders with an extended piston rod, add together the stroke and the extension in the order key.
For example, a cylinder with stroke 100 mm and a piston rod extension of 25 mm is ordered with 0125 in the order number.

P1D with standard profile



Specifying air quality (purity) in accordance with ISO8573-1:2010, the international standard for Compressed Air Quality

ISO8573-1 is the primary document used from the ISO8573 series as it is this document which specifies the amount of contamination allowed in each cubic metre of compressed air.

ISO8573-1 lists the main contaminants as Solid Particulate, Water and Oil. The purity levels for each contaminant are shown separately in tabular form, however for ease of use, this document combines all three contaminants into one easy to use table.

ISO8573-1:2010 CLASS	Solid Particulate			Mass Concentration mg/m ³	Water		Oil
	Maximum number of particles per m ³				Vapour Pressure Dewpoint	Liquid g/m ³	Total Oil (aerosol liquid and vapour) mg/m ³
	0,1 - 0,5 micron	0,5 - 1 micron	1 - 5 micron				
0	As specified by the equipment user or supplier and more stringent than Class 1						
1	≤ 20 000	≤ 400	≤ 10	-	≤ -70 °C	-	0,01
2	≤ 400 000	≤ 6 000	≤ 100	-	≤ -40 °C	-	0,1
3	-	≤ 90 000	≤ 1 000	-	≤ -20 °C	-	1
4	-	-	≤ 10 000	-	≤ +3 °C	-	5
5	-	-	≤ 100 000	-	≤ +7 °C	-	-
6	-	-	-	≤ 5	≤ +10 °C	-	-
7	-	-	-	5 - 10	-	≤ 0,5	-
8	-	-	-	-	-	0,5 - 5	-
9	-	-	-	-	-	5 - 10	-
X	-	-	-	> 10	-	> 10	> 10

Specifying air purity in accordance with ISO8573-1:2010

When specifying the purity of air required, the standard must always be referenced, followed by the purity class selected for each contaminant (a different purity class can be selected for each contamination if required).

An example of how to write an air quality specification is shown below:

ISO 8573-1:2010 Class 1.2.1

ISO 8573-1:2010 refers to the standard document and its revision, the three digits refer to the purity classifications selected for solid particulate, water and total oil. Selecting an air purity class of 1.2.1 would specify the following air quality when operating at the standard's reference conditions :

Class 1 - Particulate

In each cubic metre of compressed air, the particulate count should not exceed 20,000 particles in the 0.1 - 0.5 micron size range, 400 particles in the 0.5 - 1 micron size range and 10 particles in the 1 - 5 micron size range.

Class 2 - Water

A pressure dewpoint (PDP) of -40°C or better is required and no liquid water is allowed.

Class 1 - Oil

In each cubic metre of compressed air, not more than 0.01mg of oil is allowed. This is a total level for liquid oil, oil aerosol and oil vapour.

ISO8573-1:2010 Class zero

- Class 0 does not mean zero contamination.
- Class 0 requires the user and the equipment manufacturer to agree contamination levels as part of a written specification.
- The agreed contamination levels for a Class 0 specification should be within the measurement capabilities of the test equipment and test methods shown in ISO8573 Pt 2 to Pt 9.
- The agreed Class 0 specification must be written on all documentation to be in accordance with the standard.
- Stating Class 0 without the agreed specification is meaningless and not in accordance with the standard.
- A number of compressor manufacturers claim that the delivered air from their oil-free compressors is in compliance with Class 0.
- If the compressor was tested in clean room conditions, the contamination detected at the outlet will be minimal. Should the same compressor now be installed in typical urban environment, the level of contamination will be dependent upon what is drawn into the compressor intake, rendering the Class 0 claim invalid.
- A compressor delivering air to Class 0 will still require purification equipment in both the compressor room and at the point of use for the Class 0 purity to be maintained at the application.
- Air for critical applications such as breathing, medical, food, etc typically only requires air quality to Class 2.2.1 or Class 2.1.1.
- Purification of air to meet a Class 0 specification is only cost effective if carried out at the point of use.

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