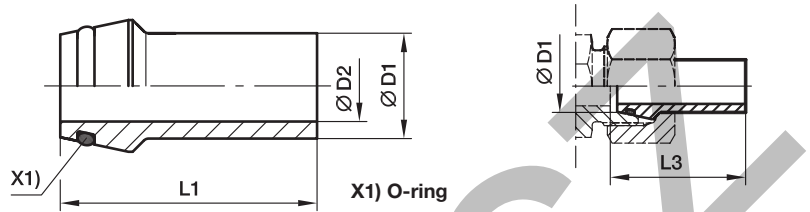


SKA-ORB Weld nipple (orbital)

EO 24° O-ring weld nipple / butt weld (orbital)



| Series | D1 | D2 | L1 | L3 | recommended tube | Weight g/1 piece | Order code | PN (bar) ¹⁾ Stainless Steel |
|----------------------------------|----|------|------|------|------------------|------------------|---------------------|--|
| L ³⁾ /S ⁴⁾ | 10 | 6.0 | 37.5 | 38.5 | 10×1.5 | 13 | SKA10X1.5ORB | 358 |
| | 12 | 8.0 | 37.5 | 38.5 | 12×1.5 | 21 | SKA12X1.5ORB | 305 |
| | 12 | 8.0 | 37.5 | 38.5 | 12×2.0 | 255 | SKA12X2ORB | 393 |
| L ³⁾ | 18 | 13.0 | 38.0 | 39.0 | 18×2.0 | 43 | SKA18X2ORB | 290 |
| | 22 | 17.0 | 38.5 | 39.5 | 22×2.0 | 50 | SKA22X2ORB | 250 |
| | 28 | 22.0 | 41.5 | 42.5 | 28×2.0 | 69 | SKA28X2ORB | 204 |
| | 42 | 36.0 | 47.5 | 50.0 | 42×3.0 | 160 | SKA42X3ORB | 182 |
| S ⁴⁾ | 16 | 12.0 | 39.0 | 40.5 | 16×2.0 | 310 | SKA16X2ORB | 305 |
| | 20 | 14.0 | 45.0 | 47.0 | 20×3.0 | 640 | SKA20X3ORB | 358 |
| | 25 | 19.0 | 49.5 | 53.0 | 25×3.0 | 890 | SKA25X3ORB | 294 |

¹⁾ Pressure shown = item deliverable

³⁾ L = light series; ⁴⁾ S = heavy series

$$\frac{PN \text{ (bar)}}{10} = PN \text{ (MPa)}$$

| Order code suffixes | | | |
|---------------------|-----------------------------|--------------|---|
| Material | Suffix surface and material | Example | Standard sealing material (no additional suffix needed) |
| Stainless Steel | 71 | SKA16X2ORB71 | VIT |

*Please add the **suffixes** below according to the material/surface required.